

BENEFITS OF GOOD WARE HANDLING
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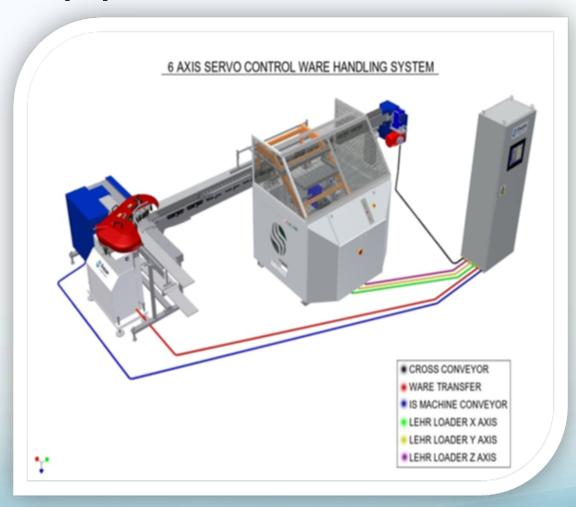
### BENEFITS

- Downtime reduced during operation by avoiding resetting the transfer, conveyor, stacker.
- Higher efficiency achieved during ware handling gives greater melt to pack ratio.
- Increase in quality of the containers packed through less collisions with equipment and other bottles
- Customer lead time shortened as the melt to pack efficiency is increased.
- Using equipment as intended gives longer life and reduces maintenance costs.
- Less rejects at the inspection machine as a result of ware handling and better machine set up
- Greater customer satisfaction from customer quality auditing as the customer can see the plant is investing in modern technology and methods to deliver the right quality containers.
- Cleaner working environment making employees more satisfied with daily working.
- Faster speeds can be achieved from the machine it is not uncommon to observe resistance from operators to speed the machine up because of the increase likelihood of glass on the floor and tunnel jams from the ware handling process.

#### **EXPERTISE**

- Traditional ware handling is like riding a bicycle
- Modern ware handling is like driving a car
- Sheppee have spent many years developing the products to keep up with industry demand.
- All engineers are trained to assist the customer in the process of knowing how to ride a bicycle to driving a car.
- The greatest benefits are realised when the Sheppee solution is a total solution.

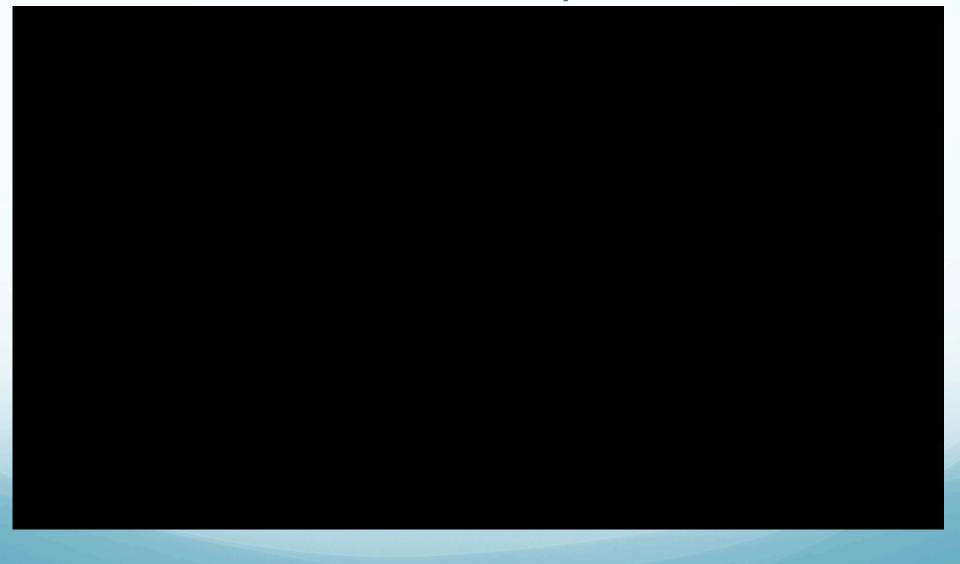
## Sheppee total solution



### Links in chain

- There are many aspects to perfect ware handling
- Correct choice of conveyor chain
- Correct setting of pusher set up
- Correct setting/adjustment of machine conveyor speed, and control system.
- Correct selection and setting of the transfer unit
- Correct leveling of deadplate
- Correct leveling device of cross conveyor
- Correct adjustment capability of equipment when heat is varying
- Equipment designed to combat heat distortion
- Correct selection of pushbar
- Correct settings of the stacker .......
- This is a very brief list, but if any part not set correctly it is like a broken link in a chain and will result in lost production or poor quality.

# TG 420bpm





Thank you for listening